

TOR TORCH



User Guide

STEINER 
Nothing Escapes You

TOR Torch

Welcome to the TOR Torch weapon-mounted LED tactical light! From the company that brings you world-class tactical lasers and optics, the TOR Torch features a powerful white light LED for spot-on accuracy and illumination.

Features

- Rugged military-grade aluminum housing
- Left/right pressure pads
- Adjustable illumination power
- Auto-on function when drawn
- Water resistant

This powerful weapon-mounted light ensures
Nothing Escapes You!



TOR Torch At-A-Glance

Feature	Description
Activation Options	Multiple modes of intensity
Housing	Durable, Hard Anodized Machined Aluminum Housing and Rail Mount
Color	Black
Tactical Light Output	Bright White LED Light Max. 500 lumens +/- 10%
Mounting	Rail Mount
Battery Type	One CR123A Lithium Manganese Dioxide (Li/MnO ₂)
Environmental Conditions	Water resistant Dust Proof
Weight (with battery)	3.9 oz. (113 g)
Size	2.7 x 1.4 x 1.6 in. (6.86 x 3.55 x 4.06 cm)
Part Number	7002

Included with your purchase of a TOR Torch:

- One CR123A battery
- 5/64 Allen wrench
- User guide

Important Warnings

Failure to read and follow these operating instructions and warnings may result in serious injury, damage to property, or death.

Firearm Safety

Prior to installing the TOR Torch, ensure the firearm is unloaded and the magazine is removed.

Always follow these safety rules when handling a firearm:

- Always treat a firearm as if it were loaded.
- Store your firearm so that children cannot gain access to it.
- Always point the gun in a safe direction, away from anything you do not want to destroy.
- Keep your finger off the trigger until you are ready to fire.
- Be aware of your surroundings, target and what is beyond.

Battery Warning

WARNING: FIRE, EXPLOSION, BURN HAZARD

The TOR Torch is powered by one CR123A battery.

The following safety precautions apply when handling lithium batteries:

- DO NOT short circuit, puncture, or disassemble a battery.
- DO NOT attempt to recharge a battery.
- NEVER dispose of lithium batteries in a fire, or in any way expose lithium batteries to excessive heat.
- Batteries may explode if disassembled, crushed, recharged, or exposed to high temperatures.
- Prior to use, inspect all batteries for cracks, leakage, or bulging.
- NEVER install a defective battery in the TOR Torch.
- Store batteries at room temperature.
- Refer to applicable federal, state, and local laws and regulations for proper disposal of the batteries.

Battery Installation

Follow all firearm safety precautions before installing the battery.

1. Twist the front bezel counterclockwise to separate it from the housing.
2. Place a new CR123A battery into the unit with the positive terminal (+) in first.
3. Align the white mark on the bezel with the white arrow on the housing and twist the bezel clockwise to close.

Low Battery Indication

When the battery gets low, the TOR Torch will step down in power and flash 5 times slowly before turning off completely. Replace the battery when this occurs.



Rail Mounting

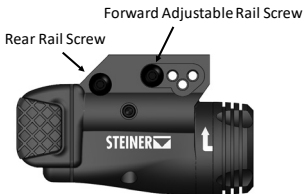
IMPORTANT: Unload the firearm and remove the magazine before mounting the TOR Torch.

The rail mount on the TOR Torch will fit pistols with a Picatinny or Weaver style rail forward of the trigger guard.

Follow these steps to mount the TOR Torch to the rail:

1. Using the 5/64 Allen wrench provided in the box, loosen the rail screws and attach the TOR Torch to the rail forward of the trigger guard.
2. With the Allen wrench, tighten down the rear screw to the rail.
3. The forward screw can fit in any of the four available holes located on the forward end of the TOR Torch. Select the hole that best suits the rail.
4. Tighten down the screws.

Note: The forward screw should go through one of the upper holes and through a rail slot. If the upper holes don't align with a rail slot, use the lower hole.



Operating the TOR Torch

Always operate the TOR Torch with the mount facing up.

Turn On

- Press right or left pressure pad to turn the light on.

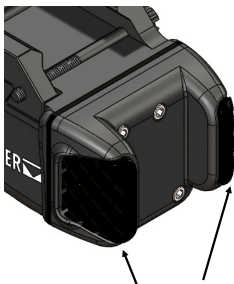
Turn Off

- Press and release right or left pressure pad to turn the unit off.

Adjust brightness level and turn on high pulse mode:

- Press and hold right or left pressure pad. The TOR Torch light brightness can be adjusted to low, medium, high, or high pulse mode.
- Release the pressure pad when the brightness level you want is reached.
- When the light is in high mode, the brightness will drop to medium after approximately 30 seconds to conserve battery life.

The TOR Torch will remember the last setting even if the batteries are removed and replaced.



Press **Left** or **Right** pressure pad to adjust brightness

Turn on Auto On

The TOR Torch can be set to turn on automatically when you raise or draw your weapon. This mode is ideal for training.

With the TOR Torch mount facing UP, do the following:

1. Turn the TOR Torch on using the right or left pressure pad.
2. Within 5 seconds, fully press and release the activation pads in this pattern:

Left - Right - Left - Right

- If you take more than 5 seconds to press the pressure pads in this order, the Auto On feature will not work.
 - After the sequence is completed, the TOR Torch flashes to indicate that the Auto On feature is activated.
3. Turn the unit off using the right or left pressure pad.

4. Point the TOR Torch at the ground (if weapon-mounted, point the muzzle straight at the ground). Keep the TOR Torch in this position for more than 1 second. This is the **INACTIVE ZONE**.
5. Raise the TOR Torch or your weapon to a shooting position. The light displays. This is the **ACTIVE ZONE**.

If the TOR Torch goes untouched for more than 10 minutes, the Auto On feature is disabled to conserve battery life.

To turn off the Auto-On feature, with the TOR Torch ON and mount facing UP, do the following:

1. Turn the TOR Torch on using the right or left pressure pad.
2. Within 5 seconds, fully press and release the activation pads in this pattern:

Left - Right - Left - Right

3. After the pads are pressed, the TOR Torch flashes to indicate that the Auto On feature is deactivated.

Maintenance

- Never use strong cleaning fluid or solvents.
- Do not use liquid cleaners inside the battery compartment.
- ALWAYS remove the TOR Torch before cleaning your weapon.

Warranty and Repair

Steiner Optics, Inc. warrants its products against defects in workmanship and materials for a period of 2 years from the date of purchase. Warranty is void if the product has been abused, misused, neglected, or disassembled prior to the return to the manufacturer.

This warranty does not cover loss, theft, deliberate damage, or cosmetic damage that does not hinder the performance of the product.

If you are experiencing any problems with your Steiner TOR product, please first review the manual for tips and information.

To return the TOR Torch for repair, please contact Steiner Optics at (888) 228-7747 or visit us online at www.steiner-optics.com.



Steiner Optics
331 East 8th St.
Greeley, CO 80631
Tel: (888) 228-7747
www.steiner-optics.com